

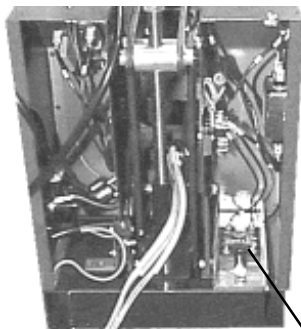
Solid State Relay Bypass

Symptom- The heat light comes on, but the machine remains at low or no heat.

Required Tools

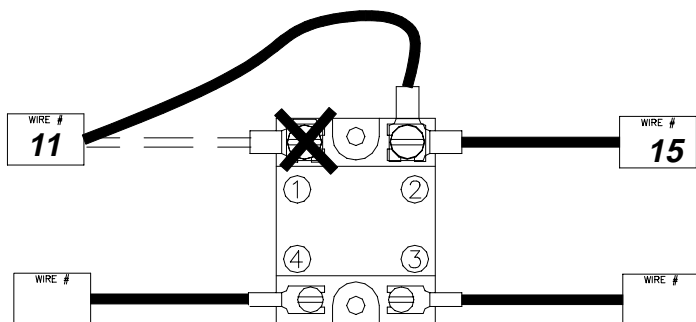
1. Phillips Screwdriver (Size #1)
2. Standard Screwdriver (1/4" tip)

WARNING: BEFORE MAKING REPAIRS, BE SURE ON/OFF SWITCH IS OFF AND MACHINE IS UNPLUGGED!

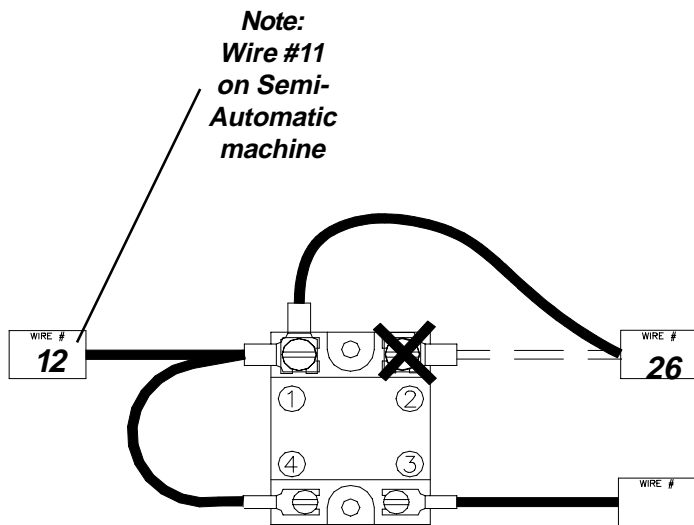


STEP #1

1. Using the Size #1 phillips screwdriver remove the back access panel of the housing and locate the solid state relay.
2. Locate the proper relay diagram for the machine you are repairing.
3. Disconnect the proper wire number per your diagram and reconnect as shown below for your particular machine type.
4. Plug in machine and turn power on. If the machine heats replace the relay.



Manual Machines



Semi and Air Automatic Machine