

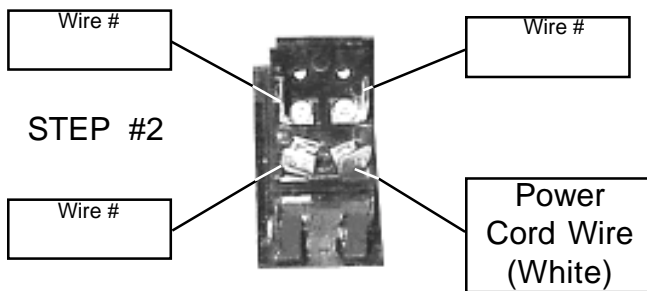
On/Off Lighted Rocker Switch Replacement

Required Tools

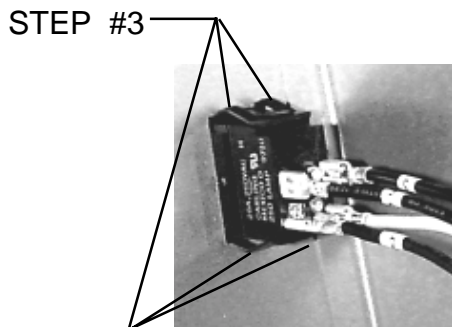
1. Phillips screwdriver (Size #1)
2. Needle nose pliers
3. Replacement switch



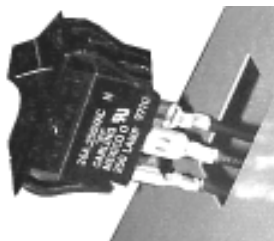
Rocker switch front view



Rocker switch rear view



Rocker switch rear view



Rocker switch pushed out the front

Symptom- Machine won't turn on. Be sure to check for proper power source to the machine and a intact fuse first.

WARNING: BEFORE MAKING REPAIRS, BE SURE ON/OFF SWITCH IS OFF AND MACHINE IS UNPLUGGED!

1. Using a Size #1 phillips screwdriver, remove the rear access panel on the housing.
2. Before removing the old rocker switch write down the wire numbers as they correspond to the relay terminal numbers on the diagram provided to the left. Using a needle nose pliers carefully remove wires from old rocker switch with a needle nose pliers grabbing the terminal connector only.
Note: If any of the terminals appear to be discolored because of heat build-up or were loose on the switch terminal, then they should be replaced as well or they may damage the new switch.
3. Notice (4) four plastic tabs on the top and bottom of the rocker switch. Gently press down on these tabs and work the switch out toward the front or top of the machine as in bottom photograph.
4. Pull the four disconnected wires through the rocker switch front panel mounting hole.
5. Using a needle nose pliers reconnect (4) four wires according to the diagram wire numbers from Step #2.
6. Push the back of the new rocker switch into the mounting hole until the tabs snap into the backside of the housing.
7. Replace the plastic housing or the rear access panel.
8. Reconnect electric power (and air source for Air operated machine). **Machine is now ready for use.**