

AIR REGULATOR REPLACEMENT

REQUIRED TOOLS

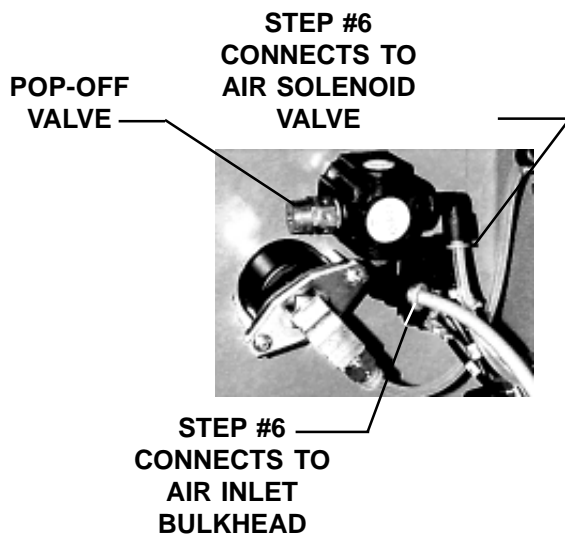
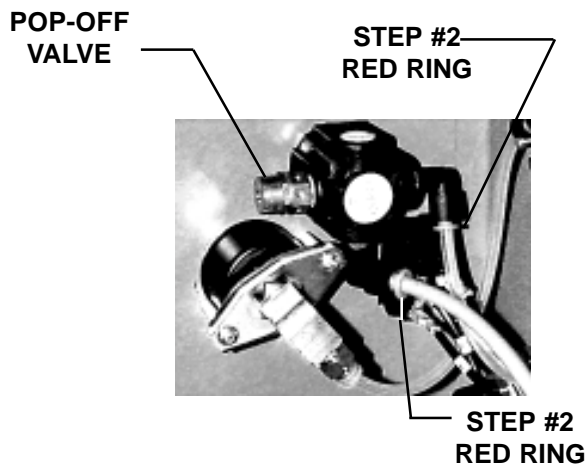
1. Phillips head screwdriver (Size #1)
2. Replacement Regulator
3. 7/16" Open End Wrench
4. 9/16" Open End Wrench

Symptom- Air pressure won't adjust.

WARNING: BEFORE MAKING REPAIRS, BE SURE ON/OFF SWITCH IS OFF AND MACHINE IS UNPLUGGED AND AIR IS DISCONNECTED!

INSTRUCTION FOR AIR OPERATED MACHINE WITH AN AIR SPRING

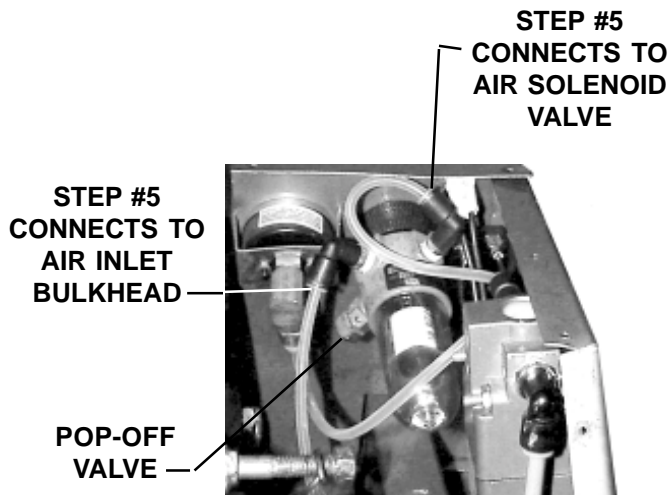
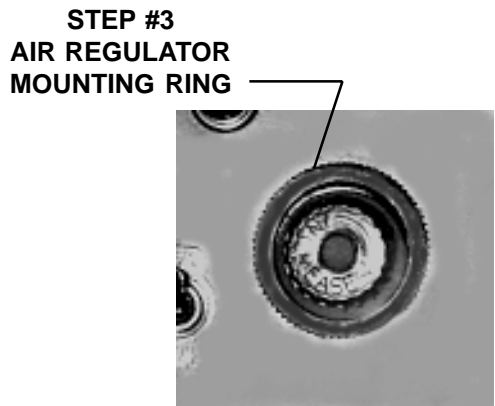
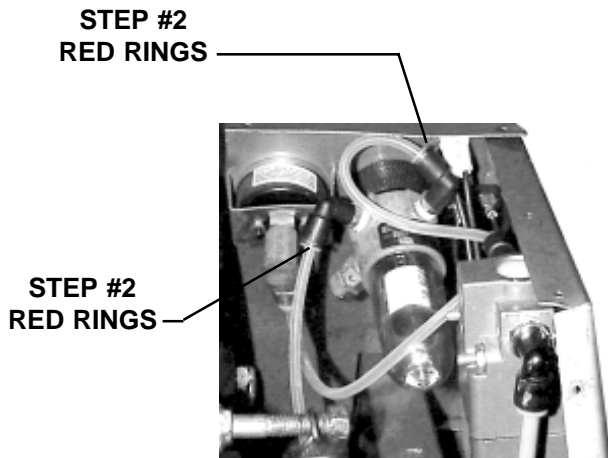
(INSTRUCTIONS FOR AIR OPERATED MACHINE WITH AN AIR DIAPHRAM ON REVERSE SIDE)



1. Using a Size #1 phillips head screwdriver remove the rear access panel of the housing.
2. Gently slide red ring up toward air regulator fitting, pull down on nylon tube while holding red ring up. Repeat this procedure for the other tube. This will disconnect the air lines from the regulator.
3. From the front of the panel unscrew the mounting ring of the air regulator and pull out the regulator from the rear.
4. Remove old fittings and pop-off valve from the old regulator and install on to the new regulator. Note: Pay **CAREFUL** attention to which ports the fittings and pop-off valve are attached to.
5. Reinstall the replacement regulator to the housing.
6. Reconnect air tubes into the regulator fittings by holding the red rings up and sliding the tube in; gently sliding the red ring down while holding the tube in will lock the tube into place. Use the photo at left to reconnect to the regulator fittings to the appropriate tube.
7. Replace the rear access panel.
8. Reconnect electric power and air source. **Machine is now ready for use.**

**INSTRUCTION FOR AIR OPERATED MACHINE
WITH AN AIR DIAPHRAM
(INSTRUCTIONS FOR AIR OPERATED MACHINE WITH
AN AIR SPRING ON REVERSE SIDE)**

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