

Microswitch Replacement

Required Tools

1. Phillips head screwdriver (Size #1)
2. Standard screwdriver (1/8" tip)
3. 5/16" open end wrench

WARNING: BEFORE MAKING REPAIRS, BE SURE ON/OFF SWITCH IS OFF AND MACHINE IS UNPLUGGED !

1. Using a Size #1 Phillips head screwdriver remove the back access panel of the housing.
2. From the back of the machine write down the wire #'s attached to the microswitch in the spaces provided.
3. Remove the wires by using the 1/8" tipped standard screwdriver and unscrewing the terminal on the back side of the microswitch.
4. Before removing the old microswitch take note as to the position on the bracket.
5. Remove microswitch mounting screws with screwdriver and 5/16" open end wrench.
6. Replace the new microswitch onto the bracket in the same position as the old one was removed.
7. Reattach the wires according to the wire #'s that were written down in Step #2.
8. Check the operating handle operation with the new microswitch. The microswitch shall "click" (fully depressed) when the operating handle is in the closed position. Replace the back. Plug in machine. The machine is now ready for operation.

STEP #2

