

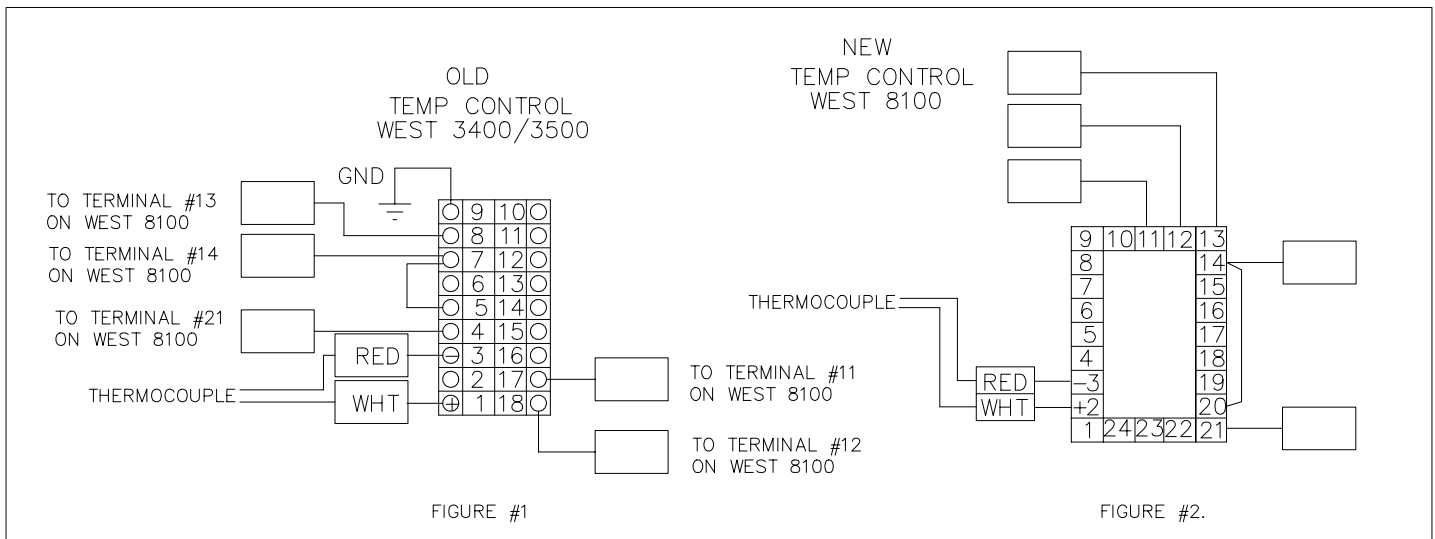
RETROFIT WEST 3400/3500 TO WEST 8100 TEMPERATURE CONTROLLERS

Required Tools

1. Phillips screwdriver (Size #2)
2. Standard Screwdriver (1/4" tip)
3. Small "flat" file

WARNING: BEFORE MAKING REPAIRS, BE SURE ON/OFF SWITCH IS OFF AND MACHINE IS UNPLUGGED !

Repairs must be made by a licensed electrician.



1. Confirm there is no power to the dryer.
2. Remove control box lid to gain access to the back of the old control.
3. Locate each wire that leads to the old control and record the wire number going to each terminal in the blank box provided on each wire shown in Figure #1.
4. Transpose the numbers recorded going to the old control in Figure #1 to the boxes provided attached to the wires going to each terminal on the control shown in Figure #2.
Note: The terminal numbers have changed between the controls. Note the new terminal numbers shown in Figure #1.
5. Remove wires from old control.
6. Remove bracket holding old temperature control and remove controller.
7. Test fit the new control into the existing hole (Note: Some filing may be necessary on the panel front for the new control to fit.)
8. Mount new control with bracket provided.
9. Reattach the wires to the proper terminal as recorded in Steps #3 & #4.
10. Double check all wiring connections and ensure they are tight.
11. Replace control box top cover.
12. Apply power and check operation.