

Fuse Holder Replacement

Required Tools

1. Soldering Iron (100 watt or greater)
2. Needle nose pliers
3. 6040 (lead/tin) rosin core solder
4. #2 Phillips Screw driver
5. 11/16" open end wrench



Fig. 1



Fig. 2

WARNING: BEFORE MAKING REPAIRS, BE SURE ON/OFF SWITCH IS OFF AND MACHINE IS UNPLUGGED !

1. With the #2 phillips screw driver, remove the rear access panel. Set the panel and the access panel screws to the side.
2. From the side of the machine remove the fuse cap and the fuse by turning in the direction indicated on the fuse cap.
3. From the rear of the machine locate the back side of the fuse holder. (See Fig. 1). Note which wire is soldered to which terminal on the back of the fuse holder. Hold one of the wires with a needle nose pliers and gently pull as you heat the solder with the soldering iron. When hot enough gentle pulling pressure will pull the wire loose. Repeat for the other wire.
4. With the 11/16" open end wrench remove the small nut at the rear of the fuse holder. (See Fig. 2) Pull the fuse holder out through the inside of the housing.
5. Replace the new fuse holder into the vacated hole in the side wall and re-attach the small nut on the back side.
6. Re-solder the two wires onto the new fuse holder as noted in step 3.
7. Replace the fuse and fuse cap on the outside of the housing.
8. Replace the access panel. Plug in the machine and check operation.