

HIX Mug Wrap Instructions

NOTICE: HANDLE MUG WRAPS WITH CARE

Do not drop or bang mugs with wraps together. Handle with care, **keep away from sharp objects** and long fingernails. Small cuts can lead to tearing of the wrap. After use let cool before re-use.

1

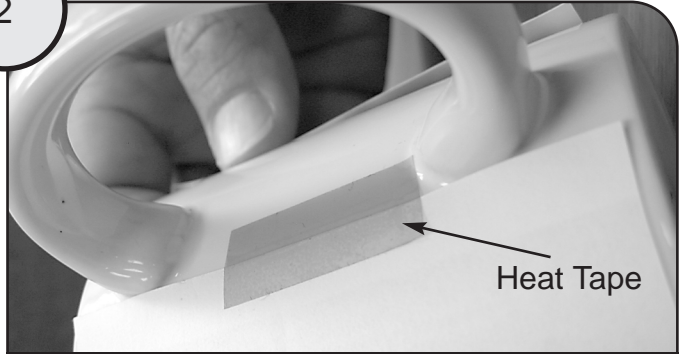


1. TRIM TRANSFER: Before applying, trim the transfer so that there is no excess paper above or below the mug.

TIPS & TRICKS

Tip: Trim the top of the transfer with a straight edge; this will assist you in lining the transfer up with the top of the mug to help eliminate crooked transfers.

2



2. APPLY TRANSFER: Secure the ends of your transfer to the mug using heat tape.

TIPS & TRICKS

Tip: Cut transfer such that it touches handle. Some cup coatings will melt and stick to and tear the silicone rubber.

TIPS & TRICKS



TIP: Fold one end of the heat tape to make for quick, easy removal of transfer.

3



3. WRAP MUG: Lay mug wrap flat on the table, position mug in the center of wrap and bring ends of wrap together by pushing the tab end of clasp through slot. With the tab end of the wrap in your right hand, hold the bottom end of the clasp with the thumb and forefinger of your right hand. Hold the top end of the slot end of the wrap with the thumb and forefinger of your left hand. Insert the tab through the clasp and then holding both ends of the wrap between your thumb and forefinger, squeeze until clasp locks in place.



HIX CORPORATION



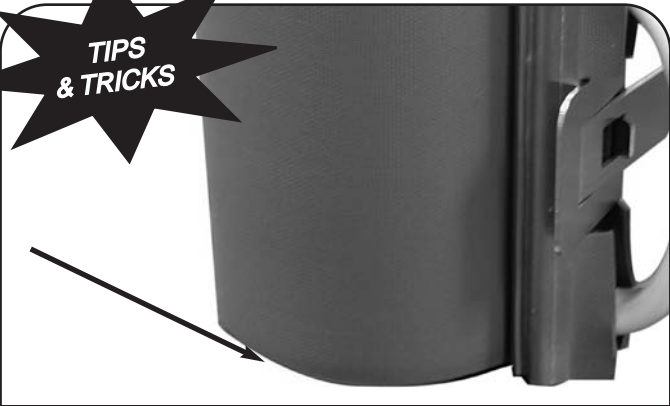
HIX Mug Oven with Cooler

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**TIPS
& TRICKS**


TIP: Position any excess wrap towards the bottom of the mug. This will allow the mug to sit more securely in the oven.

CAUTION:

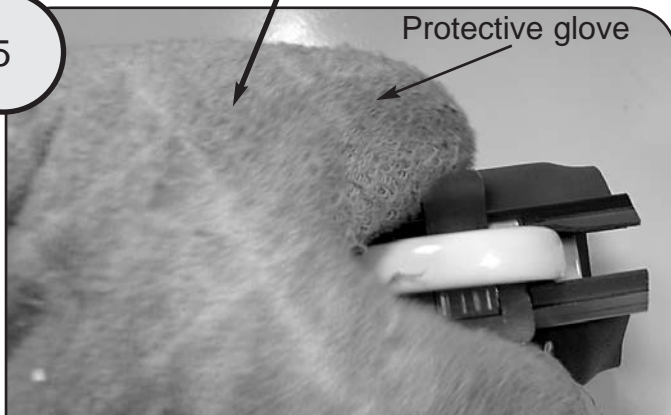
MUG(S) and MUG WRAP(S) ARE HOT AFTER HEATING.
ALWAYS WEAR PROTECTION.

4



4. PLACE IN OVEN: Make sure oven is set per transfer/ink manufactures specified temperature usually 400° degrees Fahrenheit for sublimation. Place your wrapped mugs in the oven top down, this will allow heat to be trapped inside of the mug, improving transfer quality. Space each mug at least 2 inches apart; 2" spacing allows for maximum airflow between mugs and more even heating of the entire mug.

5



5. REMOVE AND COOL: NOTE: If you are not using a HIX Mug Oven with a Cooler then you will need to wear heat protective gloves to handle the finished wraps and mugs.

Remove mug from oven with heat protective gloves. Lay mug on table holding the handle with one glove; with your protected thumb, simply pull up on tab until wrap releases. Pull the heat tape from the tabbed end and immediately remove transfer with one swift motion. Place mug in room temperature water to cool mug and stop sublimation process.

CAUTION: Wrap will be hot. Use care when applying wrap to another mug. Do not re-use wrap when hot, let cool.



INCREASING THE LIFE OF YOUR WRAP

The following actions will increase the life of your wrap and help to prevent premature failure.

- Do not load mugs with a hot wrap. Allow to cool. Hot wraps tear easier.
- Be careful when squeezing the wrap to attach the ends of the clasp. Any contact by fingernails into the rubber can cause tearing.
- When starting the closure process be sure to have the mug handle centered between the clasp ends. This will allow for equal stretching of the wrap.
- Space your mugs at least 2" apart in oven, this will allow for more even heating and airflow between mugs. Also this will prevent mugs from banging together reducing the life of your wrap.
- Do not drop or bang mugs with wraps together. Handle with care, keep away from sharp objects and long fingernails. Small cuts can lead to tearing of the wrap.
- Some lower quality coatings on mugs may actually soften during the transfer process. If this is the case it can cause the rubber to stick to the coating. Making the transfer sheet long enough to reach the handles will help prevent tearing due to rubber adhering to the coating.
- Only use on items the wrap is designed for; 11oz and 15oz mugs. Use of these wraps for anything else may give poor results or shorten the life of the wrap and could result in damage such as tearing. For unusually sized or shaped items please utilize a wrap custom made for your application.
- Not recommended for photo paper transfer.

Warranty: One year on metal parts, 90 days on adhesive; There is no warranty on the silicone rubber. Caution must be used in handling the wraps. Keep sharp items away from wrap material.