

DX / D-TX SERIES

Commercial Grade Dough Presses

OWNER'S MANUAL



TXE-1620

D-TXA-2-18W

DXM-SS

doughXpress

For Customer Service, Call **1-800-835-0606**
or Visit www.doughXpress.com

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BEFORE warranty repair you MUST get Prior Authorization:

RECEIVING & SETUP

PLEASE READ THIS MANUAL IN ITS ENTIRETY BEFORE OPERATING YOUR PIZZA PRESS. A DIGITAL COPY OF THIS MANUAL IS AVAILABLE ON DOUGHXPRESS.COM/RESOURCES

INSPECTION

Inspect your box and machine for hidden shipping damage. Contact the delivery company immediately, should you find damage.

PLATEN SURFACE

Slight surface imperfections are a normal part of the aluminum casting process for the platens on your press. These are not considered a defect and do not affect the functionality of the machine in any way.

INSTALLATION

Mounting Kit Hardware Included: (Located on back of unit)

- (4) BOLT 3/8-16x1.000
- (4) WASHER LOCK HEL SPR 3/8 ZP
- (4) WASHER FLT .406x1.500x.120 ZPS
- (4) FOOT RUBBER 1-1/2"ODx1/4"

1. Lift press from skid and place on cart, if you purchased one with the press. Align legs with holes in top of cart and bolts (supplied) fasten to cart. You will need a 9/16 wrench.
2. If installing directly on a tabletop, the press can be bolted down using hardware provided. Rubber feet are also included that can be adhered to the bottom of the legs of the dough press. The rubber feet provided will help prevent shifting of the equipment during normal operation; however, if shifting of the equipment persists, it is recommended the dough press is fastened to the tabletop.

CAUTION: Heavy lifting can cause injury. We recommend two person lifting or use of a mechanical aid when handling this press. Remember to always maintain natural curves of back and bend knees to lift.

3. Plug the cord of the press into a correctly grounded electrical outlet. The correct voltage is indicated on the identification tag of the press.
4. Remove wrap from handle and platens.

NOTE: Upon receiving your new equipment, some debris or residue may be present on the aluminum platen(s). Clean the platens per the instructions provided prior to first use.

WARNING: Do not use an extension cord to supply power to your press.

5. (**Air models only**) – Supply a clean (void of oils) and dry (void of water) air source of 110-130 P.S.I. (7-8 bar) to the 1/4" NPT air inlet located on the back panel of the machine. Requires 1 CFM (30 L/min). It is strongly recommended that an external air filter and water trap be installed at the machine's air inlet connection. This equipment has small valves and ports that can become blocked from moisture and residue in compressed air causing it to malfunction. Damages to the equipment's internal air operated components resulting from unfiltered air are not covered under warranty. Combination air filter/water traps are available at any major hardware store or may be purchased directly from doughXpress (part #71145).

SHIPPING OR RETURNS

NOTE: Save all of your shipping/packing materials.
DO NOT RISK COSTLY SHIPPING DAMAGE!
SHIP ONLY IN ORIGINAL BOX.

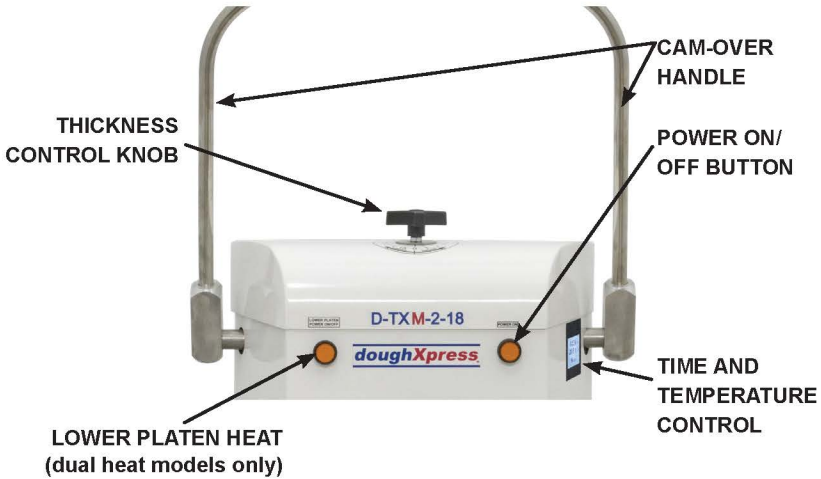
1. Fasten machine to plywood shipping base with bolts provided.
2. Make sure handle is pressed down so that the heat platen will not swing around during shipment.
3. Place in original box, and put side liner and top liner in place. Fold in flaps and seal the box.

**Additional bottom boards, box and liners may be obtained from your supplier for a nominal cost.*

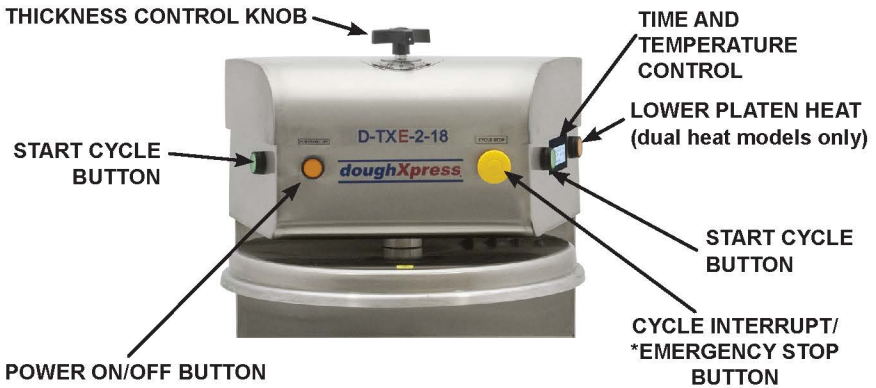
OPERATION

NOTICE: All presses go through a thorough inspection process before packaging. Leveling and/or calibration of the opposing Platens is part of this process; however, after shipping and placing on your work table, bench or stand, the Platens may need additional adjustment to press products to YOUR requirements. The leveling process is easily done once the press is in position where it will be used on a daily basis. Please refer to the following instructions if you find your new press needs minor adjustment.

MANUAL PRESS CONTROL DIAGRAM



SEMIAUTOMATIC PRESS CONTROL DIAGRAM



*Emergency stop button on air driven presses will shut off power to the entire press.

OPERATION

PREPARATION

1. Turn on the machine by pushing the on/off switch.

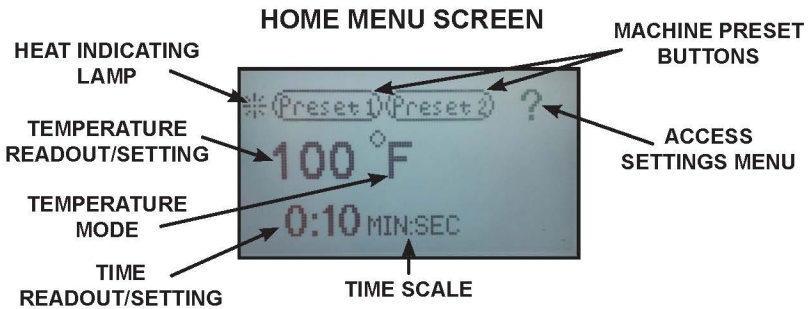
Startup/Splash screen is displayed as the controller boots up.

NOTE: The current program number and the software revision of the controller are displayed at startup. *(The default settings are program number P 11 for °F, P 12 for °C and software revision RV 1.0)*



Startup/Splash Screen

After boot up, the home screen is displayed showing the current heat platen temperature and set cycle time. The heat indicating lamp is represented by the snowflake in the upper left corner of the display. The heat indicating lamp will display anytime the heating element is heating and will cycle on and off after the set temperature is reached to maintain set temperature.



SETTING TEMPERATURE & TIME

ADJUST TEMPERATURE:

TEMPERATURE ADJUSTMENT SCREEN



1. Touch the temperature readout on the display. “UP” ▲ and “DOWN” ▼ arrows will appear on the right side of the display and the temperature value will start flashing and to indicate it is in set mode.
2. Press the “UP” ▲ or “DOWN” ▼ arrow to change the temperature value. Holding down on an arrow will change the temperature in 1 degree increments for 10 values; then change to 10 degrees incremental changes.
3. Once the desired temperature value is set, either press the temperature value to lock the set temperature or simply wait for 2 seconds and it will lock in the new value automatically.

ADJUST CYCLE TIME:

TEMPERATURE ADJUSTMENT SCREEN



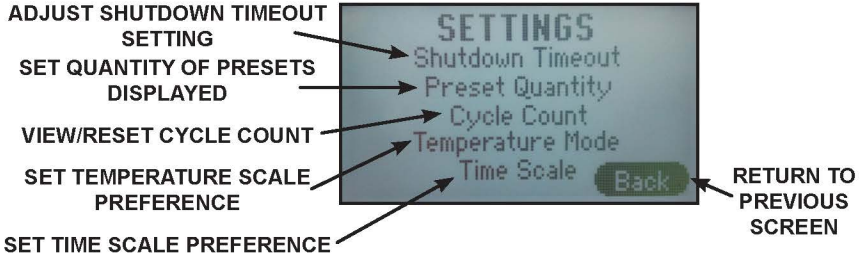
1. Touch the time readout on the display. “UP” ▲ and “DOWN” ▼ arrows will appear on the right side of the display and the cycle time value will start flashing and to indicate it is in set mode.
2. Press the “UP” ▲ or “DOWN” ▼ arrow to change the cycle time value. Holding down on an arrow will change the time in 1 second increments for 5 values; then change to 10 seconds incremental changes.
3. Once the desired cycle time value is set, either press the time readout to lock the cycle time or simply wait for 2 seconds and it will lock in the new value automatically.

PREFERENCE SETTINGS

SETTINGS:

1. Press the “?” on the upper right corner of the display on the **Home Menu Screen** to access the settings menu.

SETTINGS MENU SCREEN



2. Press the settings sub menu title to be adjusted.

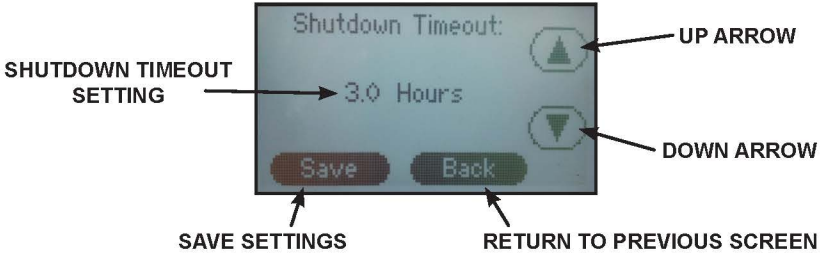
SHUTDOWN TIMEOUT

The shutdown feature shuts off the heat to the press after a period of inactivity.

NOTE: The factory default is set at 3.0 hours.

1. From the settings menu press the “**Shutdown Timeout**” sub menu title.

SHUTDOWN TIMEOUT ADJUSTMENT SCREEN



2. Press the “UP” ▲ and/or “DOWN” ▼ arrows to set the desired shutdown time.

NOTE: Shutdown time adjusts in 1/2 hour intervals. Press the “Down” ▼ button until “Disable” is displayed will deactivate this setting.

3. Press “**Save**” to save the setting.
4. Press “**Back**” to return to the previous screen.

NOTE: After the shutdown time has elapsed with the press idle, the heating element will stop cycling to maintain the set temperature and the home screen will display “**SHUTDOWN.**” Touching the display or closing the press will take the machine out of shutdown mode.

MACHINE PRESETS

PRESET QUANTITY

Temperature presets can be stored in the memory for different transfer settings. By default two presets are displayed. This setting can be adjusted to display four presets.

PRESET QUANTITY DISPLAYED PREFERENCE SCREEN



1. From the settings menu press the "Preset Quantity" sub menu title.
2. Press the number of presets to be displayed on the home screen, either "Two Presets" or "Four Presets."

TWO PRESET DISPLAY ON HOME MENU SCREEN



FOUR PRESET DISPLAY ON HOME MENU SCREEN



3. Press "Save" to save the setting.
4. Press "Back" to return to the previous screen.

NOTE: The "Toggle Two Presets" option will allow the operator to save two different times in each preset (e.g. 2 seconds in Preset 1 and 8 seconds in Preset 2). Each time the handle is closed and the timer times out then the controller will automatically "toggle" to the other preset. This will allow the operator to set a short "pre-press" time.

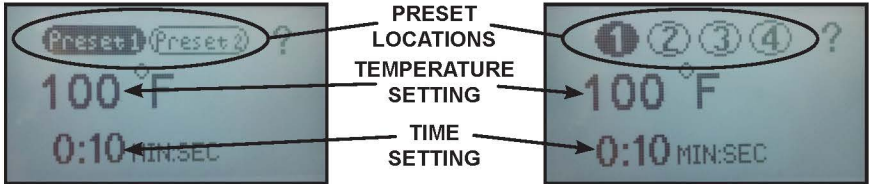
The "No Presets" option, if selected, will remove the option for any preset buttons to appear on the Home Menu Screen.

MACHINE PRESETS

STORING PRESETS:

NOTE: The factory default settings for all presets is set to 200°F and 10 seconds.

HOME MENU SCREEN



1. Set the desired temperature and/or cycle time using the temperature and time adjustment instructions in this document.
2. Press and hold the desired preset location for two seconds. The controller will beep and the preset location button will display in reverse indicating the preset is stored in memory.

RECALLING PRESETS:



PRESET 1 SELECTED
(two preset setting shown)



PRESET 2 SELECTED
(two preset setting shown)



1. Press and release for approximately 1/2 second the preset button to recall. The controller will beep and the preset location button will display in reverse indicating the preset has been changed.

NOTE: The new set values will display for 1 second before the controller starts adjusting the temperature or time to match the new setpoint.

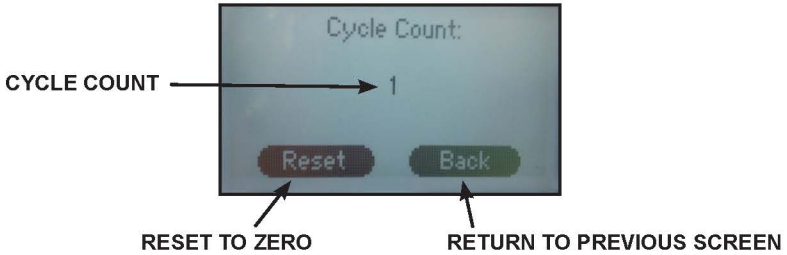
CYCLE COUNT

CYCLE COUNT

The cycle count feature counts the number of cycles that the machine has undergone. A cycle is counted every time the countdown timer is activated by closing the press.

NOTE: The cycle count will maintain the total count even if the power has been turned off.

CYCLE COUNT/CYCLE COUNT RESET SCREEN



TO RESET THE COUNTER:

1. From the settings menu press the "**Cycle Count**" sub menu title.
2. Press "**Reset.**"
3. Press "**Back**" to return to the previous screen.

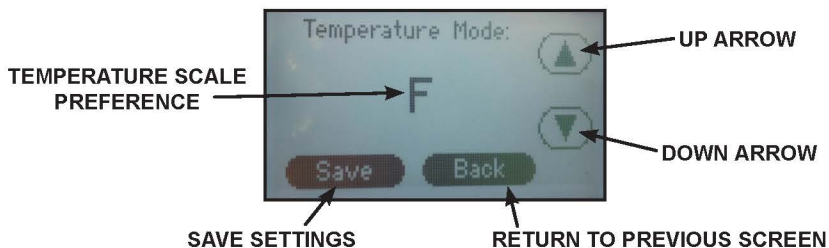
TEMPERATURE & TIME MODES

TEMPERATURE MODE

Temperature Mode controls which temperature scale is displayed on the controller home screen.

F = Fahrenheit C = Celsius

TEMPERATURE MODE PREFERENCE SCREEN



TO CHANGE THE SCALE:

1. From the settings menu press the “**Temperature Mode**” sub menu title.
2. Press the “UP” ▲ or “DOWN” ▼ arrows to select the preferred temperature scale.
3. Press “**Save**” to save the setting.
4. Press “**Back**” to return to the previous screen.

TIME SCALE

The time scale setting adjusts how the time is displayed on the home screen. There are three Time Scale display options available in the Time Scale menu:

- MIN:SEC (Factory Default)
- SEC (Seconds)
- 1/10 SEC (1/10 Second Resolution)

TO CHANGE THE SCALE:

TIME MODE PREFERENCE SCREEN



1. From the settings menu press the “**Time Scale**” sub menu title.
2. Press the “UP” ▲ and/or “DOWN” ▼ arrows to select the preferred time scale.
3. Press “**Save**” to save the setting.
4. Press “**Back**” to return to the previous screen.

PRESSING DOUGH

PRESSING DOUGH

Your dough press is designed for easy use and operation to reliably press dough balls. Thickness, shape, and size are directly related to your dough ball, its shape, the temperature of the dough, the recipe of your dough, type of lubricating food oil, as well as the settings of your machine. You should experiment with the following for the results you want.

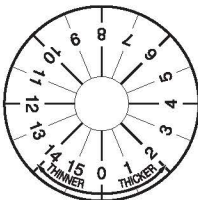
1. Depress the on/off button to "on". Button should illuminate when power comes on.
2. Set the desired temperature on the time/temperature control panel as instructed in this manual. Both flour and corn tortillas generally start at 325°F then raise or lower the temperature until the desired results are achieved. Pizza dough settings typically run 110°-130°F for room temperature dough and 140°-150°F when using refrigerated dough. A temperature indicating alarm will sound once the set temperature has been reached.

WARNING: Never attempt to press frozen dough. Personal injury and damage to your machine could result!

NOTE: This symbol represents "Hot Surfaces"



3. With the press in the open position, adjust the press to the desired thickness by turning the thickness control knob located on the top of the machine. For manual and electromechanical presses, thickness is reduced by turning knob **clockwise** and increased by turning it **counterclockwise**. For air driven presses, the opposite is true, thickness is reduced by turning knob **clockwise** and increased by turning it **counterclockwise** as indicated below.



**MANUAL &
ELECTROMECHANICAL PRESSES**



AIR PRESSES

Thickness setting should be set so that the heat head will lock down firmly with your product in place.

NOTE: Adjustments may be required from one product to another and will vary to achieve the desired result.

CAUTION: Excessive pressure can cause structural damage, voiding the machine warranty!

WARNING: Make all adjustments while press is open. Adjusting the thickness while under pressure will result in damage to the press.

PRESSING DOUGH

4. Lightly lubricate the lower platen with olive oil, food/cooking oil or other food release lubricant.

NOTE: Due to the sticky nature of corn tortillas, pressing works best placing the dough ball between two sheets of parchment paper.

5. Place your preformed dough ball on the lower platen and add a small amount of your food lubricant to the top of the dough ball. **Do not add flour or dust with flour.**
6. Place each hand on a green start button on the sides of the press. Together hold the buttons in until the upper platen fully lowers and then release. The timer activates and will automatically open the press at the end of the time you have set. **CAUTION: DO NOT OPERATE THIS PRESS WITH ANY OTHER PERSON(S) / HAND(S) NEAR YOU OR THE PRESS. SERIOUS INJURY COULD RESULT.**
7. After the designated time has elapsed (generally, 2-3 seconds for room temperature tortilla dough or 3-10 seconds for room temperature pizza dough, raise the handle all the way up to the open position.

TIP: Dough balls at room temperature gives you the best results.

8. Remove your flattened dough. For best results, finish tortillas by heating them on a tortilla warmer set to 425°F - 450°F for 15-20 seconds on each side. When pressing pizza dough, remove your flattened dough and place on screen or pan with the top side (side towards upper platen when pressed) face down. You are now ready for final shaping, edging, and toppings.
9. Press the on/off switch to turn press "OFF" when you are finished using the press for the day. This will turn power off to the entire machine.

DOUGH BALL WEIGHTS

<u>FINISHED SIZE</u>	<u>WEIGHT OF DOUGH BALL</u>	
	TORTILLA	PIZZA
6"	1-1.5 oz.	5-8 oz.
8"	1.5-2.5 oz.	6-10 oz.
10"	2.5-3.25 oz.	8-12 oz.
12"	3.25-3.75 oz.	16-18 oz.
14"	4-4.5 oz.	18-20 oz.
16"	4.5-5 oz.	20-22 oz.
18"	—	22-24 oz.

NOTE: Final size is determined by combination of weight of dough ball and thickness setting. Flour Tortillas thickness will vary in final product.

PIZZA DOUGH SHRINKAGE

WAYS OF OVERCOMING THIS PROBLEM:

Get an idea of the following:

1. Recipe

- What is the percentage of water content in the dough?
- What is the percentage of oil content in the dough?

2. Mixing

- Mixing procedure, such as water temperature and mixing speed.

3. Dough Preparation

- What is the time between mixing and pressing?
- How is the dough being stored?

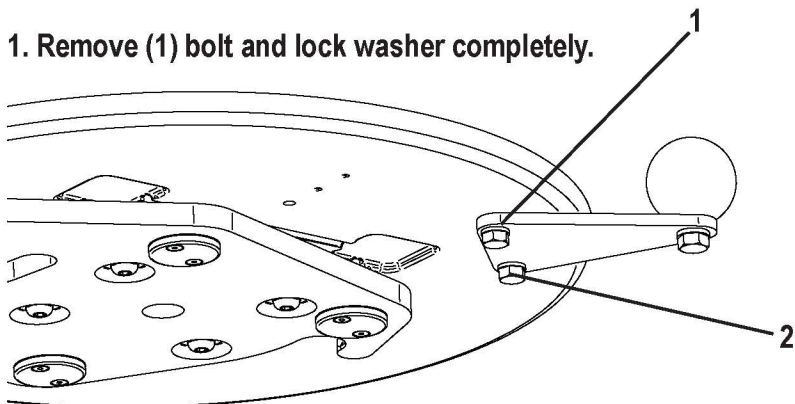
4. Pressing

- What is the temperature of the dough when pressing?
- What is the temperature of the press when pressing?
- How long is the dough being pressed?

HANDLE BRACKET POSITION

The handle bracket will be in shipping position when received. In order to use the handle bracket to swing the lower platen receiver, you will need to position the handle bracket for use.

1. Remove (1) bolt and lock washer completely.

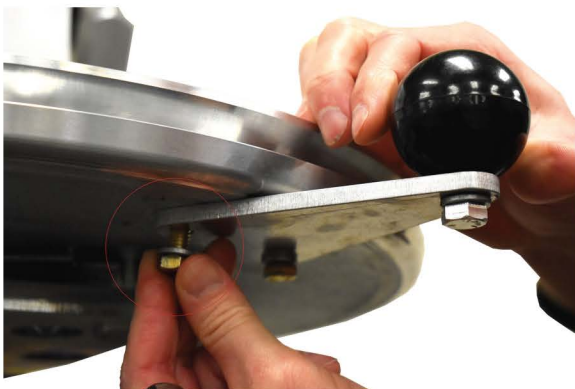


HANDLE BRACKET POSITION

2. Loosen (2) bolt only enough to allow the bracket to pivot.



3. Slide the handle bracket to the left, so that the holes line up. Replace (2) bolt and lock washer and tighten.



(IF YOU PURCHASED A PRESS WITH INTERCHANGEABLE LOWER PLATEN(S))

1. Remove the 18" flat platen that came with the press by rotating lower platen counterclockwise and then lifting up.

IF YOU PURCHASED THE DXP-PR Platen Rack, place the unused platen on one of the tiers.



2. Place the different sized platen on the press by lining up the bolts with the holes on the press.



INTERCHANGEABLE PLATEN(S)

3. Once the platen is setting on top of the lower platen receiver, you will turn the platen clockwise until you hear and feel the “click” of the spring clips (you will need to use a bit of force to do so).



FREQUENTLY ASKED QUESTIONS

TORTILLA

Q: Why won't my dough press to size?

- Weight of the dough ball - not enough dough
- Set to thick - change thickness setting
- Dirty or unclean platens

Q: Why won't my dough press out even?

- Machine - placement
- Unlevel platens

Q: Why is my dough coming apart when I press it?

- pressing too long with too much heat
- not enough oil on dough ball
- build up on platens

Q: What temperature should I be pressing at?

- 275° - 325°F

Q: How long should I be pressing the dough?

- 2 -3 seconds

Q: Can I press corn tortillas?

- Yes - *but you need to use either parchment or baking paper...*
 - a. Place paper down on the platen*
 - b. Place dough ball(s) on paper*
 - c. Place another sheet of paper on top of dough ball(s)*
 - d. Press*

Q: Can I cook the tortillas on the press?

- Yes - *cooking the tortillas on the press can be done in the following manner*
 - a. Set press temperature 275° - 325°*
 - b. Press dough ball(s) 2-3 second press*
 - c. Lift handle and leave tortillas on lower platen for 1 - 1:30 min.*
 - d. Turn tortillas over and leave on lower platen for 1 - 1:30 min. on second side.*
 - e. Remove*

NOTE: For faster production and a better finished product, it is recommend to use a two step process using a tortilla press and tortilla warmer.

FREQUENTLY ASKED QUESTIONS

PIZZA

Q: Why won't my dough press to size?

- Weight of the dough ball - *not enough dough*
- Temperature of the dough ball might be cold - *higher temp/longer press time*
- Set to thick - *change thickness setting*

Q: When I press my dough it gets sticky? Why?

- Very wet dough - *turn up temperature*
- Platens are not clean - *possible flour build up*

Q: Why won't my dough press out even?

- Unlevel platens

Q: Why is my dough tearing when I press?

- Usually this is caused by under mixing the dough in the mixer - *mix on slow speed for a minimum of 10 minutes*
- Cold or frozen particles in the dough

Q: What temperature should I be pressing the dough?

- Cold dough could vary from 130°F to 170°F
- Warm dough or room temperature dough 100°-110°F

Q: How long should I be pressing the dough?

- Warm dough 2-7 seconds
- Cold dough 5-10 seconds

Q: Will the heat kill the yeast?

- NO - *yeast dies at 180°F for 2-minutes - The temperature we are pressing could range from 100°-170°F for a maximum pressing time of 10 seconds. This will not affect the yeast in the dough.*

Q: Is 18" the only size crust I can get with this press?

- No - *The weight of the dough ball and your thick & thin setting will determine the size of your crust. Different dough ball weights will determine the size of your crust.*

Q: How do I get an edge with the press?

- Press out dough normally - (2) ways you can get an edge...
 - a. *After pressing crust, form edge by hand*
 - b. *When saucing crust leave a 1/4" to 1/2" ring from the edge to let your oven bake the edge naturally for a nice handmade look.*

LEVELING INSTRUCTIONS

Tools Required:

- 5/16" Hex Wrench
- 3/8" Socket Drive Ratchet
- 5/8" Socket, Flat Blade Screwdriver

1. Remove the existing four hole plugs using a flat blade screw driver. Be careful not to scratch the surface of the platen mount during plug removal. The caps will be reinstalled after the leveling adjustment is complete.



2. Lower the Top Platen until one side touches to determine which side will be adjusted. In the picture below, the front of the platen could be raised or the back could be lowered.



LEVELING INSTRUCTIONS

3. On the chosen adjustment side (which is the front in this example), loosen the front hex set screws using a 5/16" hex wrench. Note: When adjusting always loosen at least 2 hex screws adjacent to each other.



4. Adjust the front height of the upper platen up by turning the adjustment nut counter clockwise. Turning the adjustment nut clockwise will lower the front of the platen. Adjust in 180 degree increments, alternating between the two nuts being adjusted.
5. After each adjustment, tighten the hex set screws and then lower the top platen and recheck to see if the both are level. In the picture below, the platens are level. Tighten all set screws and test with dough to insure platens are level.



CLEANING / MAINTENANCE

WARNING: Before cleaning, performing maintenance or repairs make sure the machine is turned off and the machine is unplugged.

*****This appliance is not waterproof. Never spray or pour water or any other cleaning solution onto this appliance.*****

CLEANING ALUMINUM UNCOATED HEAT PLATEN(S).

1. Unplug the machine and allow it to cool.
2. Open the heat platen for easier access.
3. Dampen a nonmetallic scrubbing sponge with a mild soap or detergent to remove any excess material from the heat platen(s).
4. Wipe clean with a dry cloth.

CLEANING PTFE COATED PLATEN(S) (OPTIONAL FEATURE).

1. Unplug the machine and allow it to cool.
2. Open the heat platen for easier access.
3. Clean the PTFE coated platen with a mild soap and warm water applied with a soft cloth or sponge. Do not use steel wool, scrub sponges, kitchen or oven cleaners or any other kind of abrasive material. This will damage the coating.
4. Wipe clean with a dry cloth.

CLEANING OUTSIDE SURFACES OF THE MACHINE

Use a mild soap and warm water applied with a soft cloth or sponge. Do not use steel wool, scrub sponges, kitchen or oven cleaners or other abrasives that will damage the painted surface.

LUBRICATION

Your press requires lubrication every 15,000 cycles or every 6 months. Lubricate weekly in a heavy use production environment. Use NSF/NLG12 rated food grade grease (such as Bel-Ray No-Tox #2 or equivalent). A general purpose food grade machine oil spray is also acceptable such as CRC03055 lubricant (available from retailers such as Amazon). Lubricate all moving or hinged points.

CIRCUIT BREAKER RESETTING

Should the circuit breaker trip, simply allow the machine to cool for 2 minutes and then reset the circuit breaker by pressing the button back in to allow the machine to come back on. If the circuit breaker continues to trip, have an electrician diagnose the cause of the fault.

WARRANTY

BEFORE warranty repair you MUST get
Prior Authorization: Call 1-800-835-0606
Warranty will be voided otherwise.

WARRANTY & SERVICE

DOUGHXPRESS will automatically register the equipment on the date it was shipped, please keep a copy of their sales invoice showing the serial number and date it was sold/shipped to you with this warranty. We will use the distributor's invoice date as the beginning warranty date. **STAPLE A COPY OF YOUR PROOF OF PURCHASE TO THIS WARRANTY** and keep in a safe place to provide verification of your warranty should a problem occur.

Please fill in the following information and attach a copy of your receipt for your records.

Date Purchased: _____ From: _____
Model #: _____ Serial #: _____

This warranty applies to equipment manufactured by the HIX Corporation (DOUGHXPRESS), Pittsburg, Kansas, U.S.A. DOUGHXPRESS warrants to the original purchaser, the full line of DOUGHXPRESS products against defects in workmanship and material, except for wear and tear for a period of one year parts and labor limited warranty on most items, there are selected items which may carry a two year warranty (refer to owners manual.) All dough press carts, compressors, and accessories are warranted for 90 days from the date of purchase.

Repairs include parts and labor only, excluding is the following:

1. Overtime Labor Rates
2. Expedited Freight for Parts
3. DoughXpress assumes no responsibility for down time or loss of product.

All defective parts must be returned to DOUGHXPRESS for credit. Repairs must be pre-authorized by DOUGHXPRESS prior to work commencing.

4. Travel time is not covered by DOUGHXPRESS, unless pre-authorized by

DOUGHXPRESS.

In the event of a defect, DOUGHXPRESS, at its option, will repair, replace or substitute the defective item at no cost during this period subject to the limitations of insurance and shipping costs stated below.

This warranty does not cover normal wear and tear, damages due to accident, misuse/abuse, alterations or damage due to neglect, or lack of proper lubrication or maintenance. DOUGHXPRESS shall not be responsible for repairs or alterations made by any person without the prior written authorization by DOUGHXPRESS. This warranty is the sole and exclusive warranty of DOUGHXPRESS and no person, agent, distributor, or dealer of DOUGHXPRESS is authorized to change, amend or modify the terms set forth herein, in whole or in part.

In the case of a problem with the equipment identified herein, DOUGHXPRESS should be contacted during regular business hours to discuss the problem and verify an existing warranty. DOUGHXPRESS personnel will assist the customer to correct any problems which can be corrected through operation or maintenance instructions, simple mechanical adjustments, or replacement of parts. In the event the problem cannot be corrected by phone, and upon the issuance of a return authorization by DOUGHXPRESS, the equipment shall be returned to DOUGHXPRESS or an authorized service representative. All insurance, packaging and shipment/freight costs are solely the responsibility of the customer, and DOUGHXPRESS shall not be responsible for improper handling or damage in transit. DOUGHXPRESS customer service personnel may be contacted for complete return authorization and reconditioning information.

This expressed warranty is given in lieu of any and all other warranties, whether expressed or implied, including but not limited to those of merchantability and fitness for a particular purpose, and constitutes the only warranty made by DOUGHXPRESS.

In no event shall DOUGHXPRESS' liability for breach of warranty extend beyond the obligation to repair or replace the nonconforming goods. DOUGHXPRESS shall not be liable for any other damages, either incidental or consequential, or the action as brought in contract, negligence or otherwise.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

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